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Instruction Manual

Thank you for purchasing the A' PEXi Smart Accel Controller, Please read through this Instruction Manual thoroughly to operate this product correctly and keep it near the product so that you may refer to it whenever necessary If you transfer the product to another customer, be sure to attach this Instruction Manual and the warranty information to the product.

Product Name		Smart Accel Controller
Product Code		410-A001
Application		Vehicle Acceleration Controller
Applicable Vehicle		e DC12V Body Earth Vehicle
		Not recommended to be installed on vehicles not
Instillation Sys and Use bas pro CAUTION Sur		
Instillatio and Use	Sy ba pri do Wh ITION su	position signal of vehicles equipped with Electric Throttle Con- vestems. Actual throttle position angle and acceleration can v ased on the driver pressing down on the accelerator. This roduct supports sporty driving and economical driving, which bees not necessarily result in higher performance of the vehic hen transferring a vehicle equipped with this product, pleas are to notify the transferee that the product is installed on which accompanied with this instruction manual.
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Safety Precautions

Please read "Safety Precautions" carefully to operate the product with safety. Keep the instruction manual in hand and refer to it whenever needed The instruction manual describes the items that you must observe prior to installation and use of this product to avoid possible problems and damage which would be caused by improper installation and use. The meanings of pictorial indications by caution marks (signal words) are as shown to the right. Please understand their contents correctly before starting to read the text of this instruction manual.

E OLOSSAN I				
Display	Meanings			
	Potential hazard that can result in deal serious injury of the operator or a person if the product is wrongly operator disregard of this indication.			
	Potential hazard that can result in s injury or medium damage to the oper third person, or vehicle if the instru- manual is not followed correctly.			
NOTICE	Failure in obtaining the full performan the product, or a product failure, or a fa function item if the product is wro			

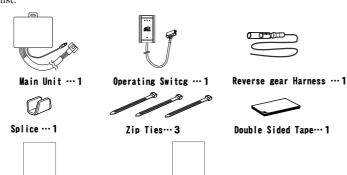
GLOSSARY				
Display	Meanings			
WARNING	Potential hazard that can result in death or serious injury of the operator or a third person if the product is wrongly operated in disregard of this indication.			
	Potential hazard that can result in slight injury or medium damage to the operator, third person, or vehicle if the instruction manual is not followed correctly.			
NOTICE	Failure in obtaining the full performance of the product, or a product failure, or a faulty function item if the product is wrongly operated in disregard of this indication.			

A WARNING					
Discontinue use of this product immediately if any unusual odor or smoke comes from the unit.	Always wire the unit up according to the instruction manual.	Never disassemble or tamper with this unit.			
Failure to do so may result in electrical shorts and potential engine fire.	Failure to do so may result in electrical fire, improper unit / vehicle operation.	This could lead to serious injury.			
Do not use this product for any other purpose than the one listed in this manual.	Never operate this unit while driving.	Be sure to secure this unit in a safe location away from the driver .			
We are not responsible for any damages or injuries incurred from improper usage of this product.	Failure to do so may lead to accidents.	Failure to do so may lead to accidents.			

A CAUTION This product should ONLY Do not expose the unit to Do not use this under extremely high temperatures installed by excessive shock. nal installs or under direct sunlight Failure to do so may lead to Installation requires past This could lead to unit experience to prevent improper unit operation and malf vehicle damage. damage to the unit and vehicle Keep this unit away from Please Use authorized Harness on our separate direct sunlight and direct water If you have any inquiry for Failure to do so may lead to electrical shorts and unit the harness please contact damage. to your shop

2 Parts List

•Before installing this product, be sure to check all the parts enclosed in the package to confirm that there are not any foreign or missing parts. Please contact the dealer of purchase if you found any discrepancy of the parts with the list



Applicable Vehicle List…1 Instruction Manual ...1

Procedure before installing and wiring this product

- Do not use on vehicles that are not equipped with DC12V.
- Use the included vehicle specific harness list to ensure proper installation
- Refer to separate Harness Instruction Manual for installation of the Harness
- Do not use harnesses manufactured by other parties
- Remove acceleration pedal position connector at least 15 minutes after the vehicles' "IGNITION OFF" . Otherwise, some vehicle might throw a "Check Engine Light" (CEL). (Please refer to the FAQ section in this manual for this case)
- We recommend to install this product with the battery terminals connected. If installation is preceded with the battery terminals disconnected, recorded ECU memory, idling learning system, anti-theft systems, vehicle radio security systems, etc. may be reset. In this case please refer to your vehicle' s factory owner's manual for further information.
- 1. Confirm the location of the Accelerator Position Sensor In most vehicles, the sensor is located at the base of the accelerator pedal. Some sensors may be hard to find as they are covered
- 2. Confirm the connector position of the Reverse-Gear Harness and make sure that the Reverse Gear Harness can be connected properly.
 - The reverse gear harness is used by wiring into the Reverse Gear Signal so that the vehicle can be driven under normal "Stock" setting when in the Reverse Gear position. (Note: The Reverse Gear Signal wire will show 12V when the key is in the "Ignition ON" position and in the reverse gear position. The signal wire will show OV in other gear positions.) Be sure to confirm connections prior to installation as the key cannot be in the "Ignition On" position during the installation process
- 3. Be sure to prevent the male splice fitting on the end of the grey colored wire that comes out of the Main Unit from coming in contact with other parts during the installation process. Temporarily use electrical tape to prevent this occurrence

Accelerator Pedal Position Sensor Connector Removal

- 1. Set the gear into the neutral position or park position and engage the emergency-brake
- 2. Make sure the connectors at both the vehicle and product sides are the same shape. If the shapes are different from each other, do not connect and find another harness connector with a suitable shape
- 3. Make sure to remove the accelerator positioning sensor connector after ignition has been "off" for 15 minutes or more. If the sensor connector cannot be disconnected. remove the accelerator pedal if necessary

NOTICE

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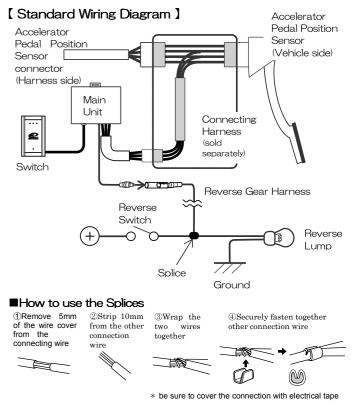
- In some vehicles, the accelerator position sensor connector can be located under a cover, please remove the cover and find the connector carefully.
- In some cases it's not easy to remove the connector. If so, we recommend you to warm the connector using a dryer or heat gun in order to avoid possible damage of the connector

Installation of Vehicle Specific Harness

- Install Vehicle Specific Harness according to the Harness Instruction Manual. The shape of the Harness connector differs by vehicle. Be sure to cross reference the Harness with the vehicle and the separate Harness Instruction Manual.
- 1. Push in the Vehicle Specific Harness into the connector of the Accelerator Position Sensor Connector
- 2. Harness connectors for both the Product side and Vehicle side has 6 terminals, be sure to properly confirm the shape and direction of each connector

• Ensure the shape and direction of each sides of the Harness Connectors. If the shape and/or direction are not correct, it can cause possible damage to the Product and/or sensor which can result to a "check engine light" to come on.

•Refer to the below wiring diagram. [5. Accelerator Pedal Position Sensor Connector Removal] Connect the following according to the below description: Vehicle Specific Harness, Main Unit, Operating Switch, Accelerator Pedal Position Sensor Connector and Reverse Gear Harness according to drawing.



Reverse Gear Harness Installation Procedures

- The Grev colored wire coming out of the main unit of the product is used to cancel the throttle control settings while driving in Reverse.
 - * At this time remove any protective tape or cover you may have put on the male connector. Be careful not to remove the male splice connector
- 1. Connect the Reverse Gear Harness wire to the Reverse Lamp Signal wire using a splice, (Refer to: Std. Installation Diagram) (Confirm that the reverse lamp signal wire is 12V when the Ignition is "On" and in reverse gear and OV when in other gear positions)
- 2. Connect the female connector of the Reverse Gear Harness with the male connector of the control unit side tightly.

/!\warning —

• Failure to connect the Reverse Gear Harness may cause difficulty in fine tune throttle adjustments, as well as, result in sudden movements of the vehicle that can lead to dangerous accidents. Please be sure to install the reverse gear harness so that throttle control can return back to normal "stock" settings

Mounting the Product

- 1. Mount the operating switch in a location that will not interfere with driving with the supplied double-sided tape.
- 2. Be sure to check the connection between the operating switch and main unit.
- 3. Mount the main unit and harnesses in a location that will not interfere with driving. Use supplied zin ties to wrap harnesses
- 4. Return the Accelerator Pedal to the original position if removed during the installation of the Accelerator Pedal Position Sensor Connector.
- 5. Return any covers or components to the original position after installation

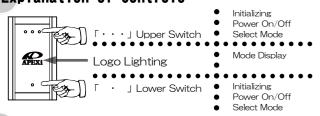


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- Ensure that all wiring is not tangled and in the way of driving safely.
- Mount the Operating Switch in a location that will not affect your driving. Ensure the operation and function of the Products to be working. Otherwise, may cause serious injury or accident

Definition of Terms





Initialization

• After the installation of the product is complete, proceed to the Initializing of the settings for Fully Open Throttle and Fully Closed Throttle.

Proceed with the Initialization of Accelerator Position Setting process as follows.

 (\checkmark)

- 1. Set the Ignition to the "OFF" position Shown to the right: Key-Cylinder in the "LOCK" position. Same for push-start type ignitions.
- Set the Ignition to the "ON" position. Shown to the right: Key-Cylinder in the "ON" position. Same for push-start type ignitions.

%Do not start the engine yet,

\Lambda warning 💼

•After installation, be sure to initialize the throttle settings. Also, re-initialize the unit when re-installing the product onto another vehicle.

The throttle settings are different for different Vehicle Models: the performance of the product can be interfered with negative driving performance and/or a Check Engine Light (CEL) can come on, Therefore reinitializing the unit is necessary when installed from one car to another.

Operation Mode

Controller Setting Modes (see below)

[Normal Mode]

 All of the throttle settings of the Product are set at factory settings and the performance of the Vehicle is same as STOCK.

[Eco Mode]

• "SOFT" Acceleration of throttle angle at the start of driving and/or immediate throttle pushing that converts throttle response into "Soft" acceleration that can result in energy-saving driving. "The throttle response depends on how the accelerator pedal is pushed.

[Eco Mode 1] [Eco Mode 2] [Eco Mode 3] low performance medium performance high performance

[Low Throttle Mode]

 Throttle open/closed angle is controlled to get less response and performance compared with Normal Mode. But Throttle performance at Fully Open Acceleration is the same as Normal Mode.

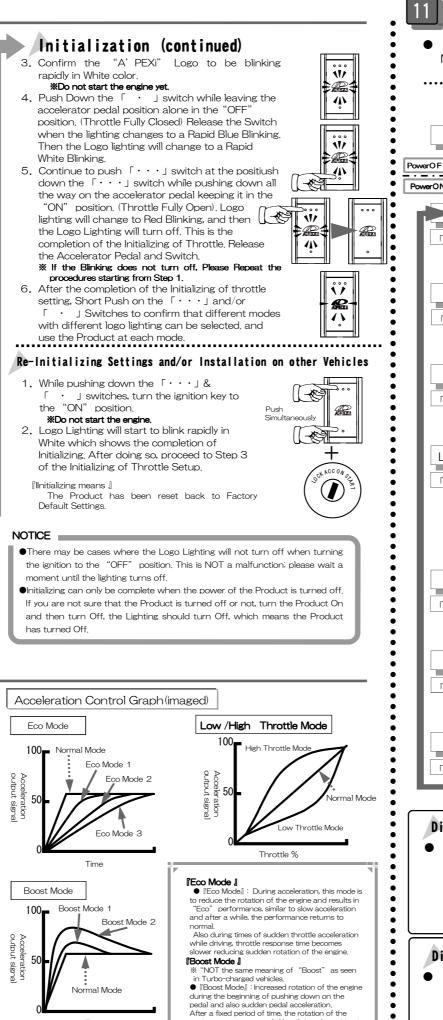
[Boost Mode]

• Throttle open/closed angle is controlled to get better response and performance according to the throttle pedaling. But when throttle performance reaches Fully Open Acceleration it's the same as Normal Mode.

*The performance varies by Throttle Pedaling of Acceleration. [Boost Mode 1] [Boost Mode 2] Low Performance High Performance

[High Throttle Mode]

 Increased Throttle response and performance compared with Normal Mode. But when throttle performance reaches Fully Open Acceleration, its the same as Normal Mode.

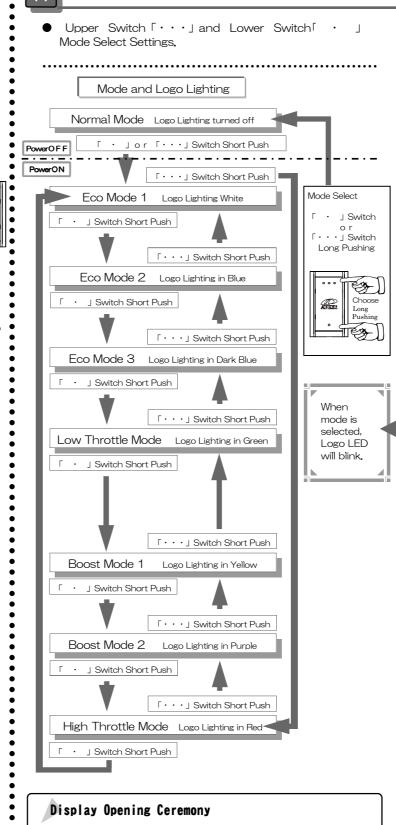


engine returns to normal. Also, if throttle position is

controlled for a while it will return back to the

normal,

Time



Mode Setting

In both, Eco or Boost mode, Logo lighting will

 In both, ECS or Boost mode, Logo lighting will blink in colors of each mode. The Blinking will stop after the opening ceremony of the unit is complete.
 **Blinking duration of time varies based on acceleration

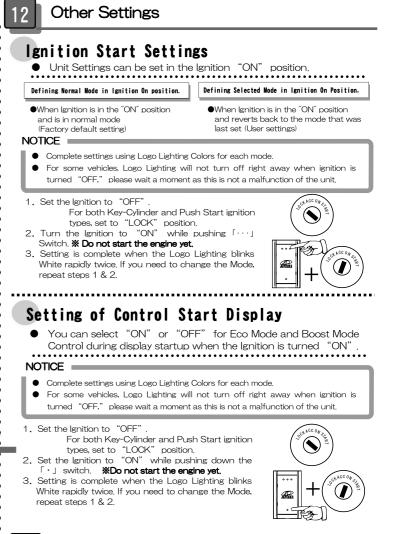


Display during Reverse Driving

pedaling.

 During reverse driving, the unit returns to Normal "Stock" Mode automatically and Logo Lighting will blink slowly

Dlink slowly. ****No Blinking in Normal Mode while in other gear positions.** **This function is not available if Reverse Gear Harness is not installed.



Frequently Asked Question

Symptoms	Troubleshooting
Switch does not Display at Key Switch ON.	●Setting of Ignition Start Setting is in Normal Mode. ⇒Reset Ignition Start Settings to Previous mode. ©Switch is not connected. ⇒Be sure to connect Switch.
Abnormal Idling	 ●Initializing Throttle Setting is not completed. ⇒Complete Accelerator Position Setting for "Fully Open" and "Fully Closed," refer to this Instruction Manual. ●Installation was done with battery disconnected. ⇒Some vehicles need Idling Self Learning. Refer to original Vehicle Instruction Booklet or contact Dealership.
No throttle feel difference after setting Modes,	Incomplete Initializing Accelerator Position Setting ⇒Be sure to complete Accelerator Position Setting according to this Instruction Manual. Some vehicles are not easy to get actual change of throttle "feel" Try different modes. See if you can get actual feeling change for one of the settings so product operates. Please understand some vehicles, might be difficult to get actual feeling change.
No change in fuel efficiency in "Eco" Mode	●Incomplete Initializing of Accelerator Position Setting. ⇒Complete Accelerator Position Setting according to the Initializing Accelerator Position Setting in this Instruction Manual. Eco mode is to support a function of energy saving driving.
Check Engine Light (CEL) is ON	● Within 15 min. after the Ignition was turned off. Accelerator Position Sensor Connector was removed. ● During Ignition On., Accelerator Position Sensor Connector was removed. ● During the Installation, Ignition was set to On. ■ Pollow to the description of "How to Turn of the Check Ragine Light" hereunder: ● Incomplete Initializing of Accelerator Position Setting. ■ Pollow: How to Accelerator Position Setting in Initialization in this Instruction Manual.
Logo Lighting started to Blink rapidly in White.	 Complete Initializing of Accelerator Position Setting, ⇒Complete Initializing Setting in this Instruction Manual. Initializing Setting; Error ⇒Irregular data saved in Full and Released Accelerator Position Setting data. Park the vehicle in a safe place and reset the unit with Re-Initializing Setting.
During driving, Logo Lighting started to blink in Yellow and Red alternately	●Check Wiring and Connections. ⇒Ahnormal voltage entered into Product and the Product was initialized. Park the vehicle in a safe pake and reset starting from Re-initializing Setting. If the Product does not work properly, remove the Product and Harnesses from the vehicle. ⇒Contact your dealer.
Incompletion of all settings.	●Settings were not done in the Ignition "OFF" position. ⇒Be sure settings to be done in the Ignition "OFF" position. Turn on the Logo Lighting of Switch with Ignition ON. Then turn the Ignition to "OFF," Logo Lighting will also turn off which means Power is "OFF"
How to turn off a Engine Check Light (CEL)	 ① Reset settings back to factory. Then turn on/off engine repeatedly. ② If problem persists after Step ①, remove the Negative Battery Terminal, wait 15 minutes. Re-connect the Battery Terminal again and repeate Step ① ※ Write down necessary data on document since it might be erased during the above process. (ie: Anti-theft codes, stereo codes, etc.) ③ If problem still exists after steps ① & ②, ∞ ②, contact your vehicle dealer to turn off the check engine light.